

Receiving Report

Date:

13/1/25

Batch No:

M/27582

Supplier:

Tuyoslosh

Dart P/O:

21996

Packing Slip:

Yes

No

Invoice:

Yes

No

Receipt:

Cash

Cr

Release Note Attached:

Yes

No

N/A

Waybill Attached:

Yes

No

N/A

Shipment Complete:

Yes

No

N/A

QC6 Inspection

EmB-25

N/A

Work Order

N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M 304 B 0750 X250		24	12	0	12	
M 304 B 0620 X3 000		12	0	0	12	

Initials of receiver (if shipment OK)

Level 12

Production/Admin:

Date

Received/Costing

Initial

13/1/25

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO21995 Receipt Dates from 11/25/2013 to 11/25/2013

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Total Received Quantity:	216.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$1,362.73
Total Balance Due Quantity:	12.0000

B I L L O F L A D I N G

No: PEC 851750
Ship Date 21Nov13 at 16:53 From PFW

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-623976- 1 Your PO # 21995
STAINLESS STEEL FLAT BAR 304-L HRAP
.750" X 2.50" X 144.0000"

1 Pcs

MTR 87 LBS
12 FT

2) Our Order PEC-623976- 2 Your PO # 21995
STAINLESS STEEL FLAT BAR 303CD
1.00" X 3.00" X 144.0000"

Heat Number
261023Tag No
578108Quantity
12 .5000 "PCS
1MTR Wt LBS
124

3) Our Order PEC-623976- 3 Your PO # 21995
Part # ASTM 240A PLATE 7-10 DAYS Rel #
STAINLESS STEEL PLATE 304L
.625" THICK X 3.0000" X 120.0000"

4) Our Order PEC-623976- 4 Your PO # 21995
ALUMINUM SHEET 2024 -T3
.0400 Nom X 48.0000" X 144.0000"

Heat Number
631894A3Tag No
579094Quantity
192.00 SFTPCS
4MTR Wt LBS
111

TOTAL: Tags 2 PCS 6

LBS
322

Heat Number
631894A3

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

JTSSF MHCLEON

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 851750
Ship Date 21Nov13 at 16:53 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

===== B I L L O F L A D I N G =====
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BAR, 1 BDL, 1 SKID GW. 549 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

B I L L O F L A D I N G

No: PEC 851750

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 21Nov13 at 16:53 From PFW
Probill
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Ship To: (1)
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Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G - REPRINT

2) Our Order PEC-623976- 2 Your PO # 21995

STAINLESS STEEL FLAT BAR 303CD

1.00" X 3.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
261023	578108	12 ' .5000 "	1	124

3) Our Order PEC-623976- 3 Your PO # 21995

Part # ASTM 240A PLATE 7-10 DAYS Rel #

STAINLESS STEEL PLATE 304L

.625" THICK X 3.0000" X 120.0000"

B/O

4) Our Order PEC-623976- 4 Your PO # 21995

ALUMINUM SHEET 2024 -T3

.0400 Nom X 48.0000" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
631894A3	579094	192.00 SFT	4	111

7) Our Order PEC-623976- 5 Your PO # 21995

STAINLESS STEEL PLATE 304L

750" THICK X 2.5000" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
260622F	579296	2.50 SFT	1	87

TOTAL:	Tags	PCS	LBS
	3	6	322

Heat Number
631894A3

*** Chemical Analysis ***

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

Ship From: **B I L L O F L A D I N G**
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Sold To: (20115)
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Ship To: (1)
DART AEROSPACE

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MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
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MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

4

SHIP TO: COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303
SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086

**KAISER
ALUMINUM**
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4292152

CUSTOMER PO NUMBER: 5400176724	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 102583/16	GOVT CONTRACT NUMBER: ALFLR01581		
KAISER ORDER NO: 1151047	LINE ITEM: 1	SHIP DATE: 14-MAR-2013	ALLOY: 2024	CLAD: BARE	TEMPER: T3	PRODUCT DESCRIPTION: HT Flat Sheet
WEIGHT SHIPPED: 3813 LB	QUANTITY: 136 PCS EST.	TRUCK B/L #: 2041427	GUAGE: 0.0400 IN (1.0160 MM)	DIAMETER/WIDTH: 48.000 IN (1219.2 MM)	LENGTH: 144.000 IN (3657.6 MM)	

MHU 1663293: LOT 631894A3: 136 pieces;

Certified Specifications

AMS 4037/RevP
CMMP 019/RevD

AMS-QQ-A-250/4/RevA
CMMP 025/RevU

ASTM B 209/Rev10

Im 13-11-25

Test Code: 1504

Test Results

Lot: **631894A3** Cast 613 Drop 02 Ingot 2 Melted in USA

(ASTM E8/B567)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	68.2 : 68.5 (470 : 472)	46.0 : 46.2 (317 : 319)	16.9 : 17.1

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.09	0.23	4.8	0.58	1.4	0.01	0.11	0.02	0.01	0.00	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024												
MIN(wt%)	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402808347
CstAr CstOr 253595
Wgt.: 110.592 LB Date 11/13/2013

John R. Zambetti

KAISER ALUMINUM

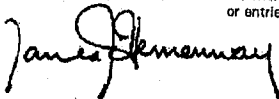
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4292152

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.



JAMES HEMENWAY, LABORATORIES SUPERVISOR

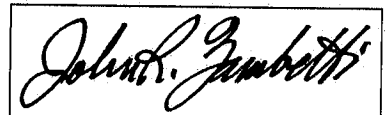
Page 2 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402808347

CstAr CstOr 253595

Wgt.: 110.592 LB Date 11/13/2013



Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.1.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Käufer/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Usine productrice

Avviso di Spedizione: D-VH13025806
Lieferanzeige/Packing list/B.L.

Ordine nr: 35206 5400174420-R04
Bestell./Your order/Commande

Certificato nr: MEST395035/2013/
Prüfung/Test/East

Conferma ordine nr: EI13001817
Werkz./Our Order/Ref nr.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine productrice



Stato di fornitura: Hot rolled - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Manufacting process/Mode d'elaboration

Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointon de l'essayeur

Specifiche:
Anforderungen / Requirements / Exigences
VSI 0 303 A,CF
AMS 5640 U TYPE1 A
ASTM A320 2011A B8F (1)
MIL-S-882 B/1 303

AISI 303
ASME SA320 2010 B8F (0)
ASTM A370 2012A
QQ-S-764 B/2 303 A

AMS 5640 U S30300 A
ASTM A314 2008 S30300
ASTM A582 2012 S30300 A

(0) SEC.II PT.A 2010 EDITION ADD. 2011a
(1) Chemical analysis only.

(0) Chemical analysis only.

Qualità: T303 #SSREC00034
Werkstoff/Grade/Qualité

Marca: AU188Z/P
Markenbezeichnung
Brand/Marque

Tolleranza: ASTM A484-11
Tolerance/Allowance/Tolérance

Punzonatura: 303
Kennzeichnung/Marking/Markage

AM 13-11-25

Pos. nr. Item nr. Nr. de pièce	Oggetto Gegenstand Produit description Design du produit	Dimensioni - In Abmessungen Dimensions	Lunghezza - In Länge Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pièces Pieces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0020	Flat	3,0000 x 1,0000	140 / 146	26T023	✓	1.486	304206910

TEST ALLO STATO DI FORNITURA										
Test on delivery condition Prüfung auf lieferbarem Produkt test a l'état de fourniture Prueba sobre el material así como entregado										
TEST	Provetta/Proberlab Bochman/Probebohle Lung diam. Stütz B x H diam. Dicke W x H diam. Thickness L x H diam. épaisseur mm	°F	Posiz. Saggio Position Lieu d'essai n	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einschnürung Reduction of area Striction RA %	Resilienza Vorteilhaftigkeit Impact Value Resilience	Durezza Härte Hardness Dureté HB
	Valori richiesti 1 Anforderungen/required values Valeurs demandées		min max	-	-	-	-	-	-	140 255
A	12,5	68	L	70		100	32	53		231

TEST	min	max
A Grain size for ASTM E112		5

Mechanical properties according to ASTM A370.

1/L=longitudinale/längs, T=transversale/quer, Q=Tangenziale/tangentiel

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coales	min max	0,150 1,00	1,50 2,00	17,00 19,00	0,60 1,00	8,00 10,00	0,100 0,25	0,400 0,35	-	-	-	-
26T023	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %	
	0,043	0,30	1,64	17,09	0,51	0,64	8,06	0,137	0,029	0,35	0,002	

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940 °F for 1 h/water.
Micro and macro etch test: OK
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die geforderten Anforderungen sind erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été traité conforme aux exigences

Controllo antimescolanza: OK
Vermischungsprüfung: spezialanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antimeslange fait: r.s.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Beachtung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks/satisfactory
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s.4.3 by TÜV and LLOYD'S

Vicenza, 11/09/13 VCOOR (Mod. MGE2)	Il collaudatore di stabilimento / der Werkssachverständiger / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402803511

CstAr CstOr 253595

Wgt.: 124.000 LB Date 11/09/2013

John R. Zambetti

Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

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Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Item/Usine producer

Stato di fornitura: Hot rolled - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison

Avviso di Spedizione: D-VI13025806
Lieferanweisung/Packing list/B.L.

Ordine nr: 35206 5400174420-R04
Bestell./Your order/Commande

Tipo di Elaborazione: E+AOD
Eichherstellung/Making process/Mode of elaboration

Certificato nr: MEST395035/2013/
Prüfung/Inspection

Conferma ordine nr: EI13001817
Works/Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine productrice



Posizione del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Position de l'essayeur



Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 11/09/13 VCC008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L' agent d' usine <i>M. Rizzotto</i>	Pagina - 2 di 2
--	--	-----------------

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402803511

CstAr CstOr 253595

Wgt.: 124.000 LB Date 11/09/2013

John L. Zambetti

Customer: COF DET PO#:5400198043 SO#:CDV238

MTR#:AECL1386421.GIF

Item: 75048144304L#1 Bundle:260622F063 Heat#:260622F

9302268465

Pag 1/1

Aperam Inox América do Sul S.A.

aperam

Head Office: Av. Carandá, nº 1115, 23ª Andar - Centro - Belo Horizonte - MG - 30130-915 - Brazil
 Plant: Praça 1ª de Maio, nº 9 - Centro - Fátima - MG - 35160-018 - Brazil
 Branches: Av. Mercedes Band, nº 1.120 - Distrito Industrial - Campinas - SP - 13054-750 - Brazil
 Rodovia RSC 453, Km 2,3 - S/N - Distrito Industrial - Caxias do Sul - RS - 95110-000 - Brazil

QUALITY CERTIFICATE

Number:
 APERAM Order:
 Date:
 Invoice:

1386421
 72330902
 22/10/2012
 2658E12

Customer:
 ARCELORMITTAL-STAINLESS INTL USA, L
 98 FLORAL AVE
 NEW PROVIDENCE NJ 07974
 EUA
 P.O.NR.: 7897438 / L37807 -S

Ship to:
 TA CHEN INTERNATIONAL INC
 5855 OBISPO AVENUE
 LONG BEACH, CA
 EUA

Steel grade: AISI 304L Finish: NR1- HOT ROLLED Product: PLATE
 Dimensions: 19,05 mm x 1219 mm x 3658 mm - 0,750 in x 48,00 in x 144 l
 Marks:

Chemical composition

Heat no.	C %	Mn %	Si %	P %	S %	Cr %	Ni %	Mo %	Al %	Co %	Cu %	N PPM				
260622F	0,015	1,26	0,450	0,036	0,003	18,18	8,00	0,077	0,0030	0,143	0,1425	446				

Results

Test/Variable	U.M:	260622F063											
	Source:	260622F06											
		H	T	H	T	H	T	H	T	H	T	H	T
Tensile Strength	KSI		98,19										
Yield Strength 0.2%	KSI		56,13										
Elongation 2"	%		49,00										
Austenit Grain Size			06/06										
Hardness RB	HRB	80,40	80,40										
Oxalic Test		DUAL	0										
Net Weight	LB		7.5830										
Gross Weight	LB		7.7050										

Heat & Lot Identification (U.M.):

OK

Surface quality / dimensions:

OK

Heat treatment: Minimum Solution anneal temp.1900 F

Standards:

ASME SA480/SA480M 10
 DIN 50049 92
 ASME SA-240 98
 NACE MR0103 03

SAE AMS 5511H 04
 ASTM A240/A240M 10B
 DIN EN 10204-3.1.05

SAE AMS 5511H 03 07
 ASTM A480/A480M 11B
 ANSI/NAC MR0175 (ISO) 09

JMB-11225

Remarks:

MADE IN BRAZIL /// COUNTRY OF ORIGIN: "BRAZIL" /// COUNTRY OF MANUFACTURE: "BRAZIL"
 L" /// NO WELD REPAIRS /// DUAL CERTIFICATE AISI 304/AISI 304L /// ASTM A262
 PRACTICE E

a) Free from mercury contamination.

b) Material free of contamination from radioactivity. (Guarantee while stored under responsibility of Aperam Inox América do Sul S.A.).

c) Certify that the results above are correct and in acc. with the specifications or accepted concession.

d) Quality management system certified acc to standard ISO 9001 - Certificate ABS QE Nº 30071.

e) Quality management system certified acc to standard ISO/TS 16949 - Certificate ABS QE Nº 38324.

f) Environmental management system certified acc to standard ISO 14001 - Certificate ABS QE Nº 65889.

g) Country of Melt: Brazil. Country of manufacture: Brazil.

[Signature]
 Paulo Sérgio Ribeiro
 Qualified Inspector
 Aperam South America

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402804713

CstAr

CstOr 253595

Wgt.: 87 LB

Date 11/19/2013

[Signature]
 John R. Zambetti



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21995

Purchase Order Date 11/8/2013

PO Print Date 11/8/2013

Page Number 1 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

11/13/11/08

Contact Name	Buyer	Chantal Lavoie
Vendor Phone 905 669 9444	Customer POID	
	Customer Tax #	10127-2607
Ship To Contact	Terms	Net 30
Ship To Phone	Currency	CAD
Ship Via: Yours ppd	FOB	FCA - (Free Carrier)
Ship Acct:		

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M6061T6R1.500	6061-T6 Round Bar 1.50	11/15/2013		24.00 f	\$4.12	\$98.80
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-2008 OPR AMS-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

2	M2024T3S.040	2024-T3 .040 sheet	11/15/2013		192.00 sf	\$3.05	\$586.00
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MATERIAL: 2024-T3 ALUMINUM SHEET AS PER
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR
ASTM B209

Line Total: \$586.00

PO Instructions: NO: PEC ST-621584
NO: PEC ST-621370

Note:

11/8/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21995

Purchase Order Date 11/8/2013

PO Print Date 11/8/2013

Page Number 2 of 5


Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444


Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M6061T6B0.250X04.000	6061-T6 Bar .250 x 4.00	11/15/2013 Yes 11/15/2013	12.00 f		\$2.50	\$30.00
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-A/200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$30.00

4	M6061T6B0.500X02.000	6061-T6 Bar .500 x 2.00	11/15/2013 Yes 11/15/2013	12.00 f		\$2.50	\$30.00
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SAME AS ABOVE

Line Total: \$30.00

5	M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.00	11/15/2013 Yes 11/15/2013	48.00 f		\$11.16	\$535.80
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SAME AS ABOVE

Line Total: \$535.80

PO Instructions: NO: PEC ST-621584
NO: PEC ST-621370

Note:

11/8/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21995**

Purchase Order Date 11/8/2013

PO Print Date 11/8/2013

Page Number 3 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

6	M6061T6B2.750X03.750	6061-T6 BAR 2.75 X 3.75	11/15/2013 Yes 11/15/2013	8.00 f	\$38.15	\$305.20
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SAME AS ABOVE

Line Total: \$305.20

7	M6061T6S.125	6061-T6 .125 Sheet	11/15/2013 Yes 11/15/2013	96.00 sf	\$4.41	\$423.36
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MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025
OR AMS 4027 OR ASTM B209

Line Total: \$423.36

8	M303R0.750	303 Round Bar 0.750	11/15/2013 Yes 11/15/2013	60.00 f	\$2.85	\$171.00
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$171.00

PO Instructions: NO: PEC ST-621584
NO: PEC ST-621370

Note:

11/8/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21995

Purchase Order Date 11/8/2013

PO Print Date 11/8/2013

Page Number 4 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

9 M303H0.500 303 HEX BAR .500 11/15/2013 12.00 \$2.59 \$31.05
Yes
11/15/2013

MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$31.05

10 M304B0.750X2.500 304 BAR .750 X 2.50 11/15/2013 24.00 \$18.75 \$450.00
Yes
11/15/2013

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$450.00

11 M303B1.000X03.000 303 BAR 1" X 3' 11/15/2013 12.00 \$50.83 \$610.00
Yes
11/15/2013

MATERIAL: AISI 303 SS BAR AS PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

PO Instructions: NO: PEC ST-621584
NO: PEC ST-621370

Note:

11/8/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21995**

Purchase Order Date 11/8/2013

PO Print Date 11/8/2013

Page Number 5 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$610.00

12	M304B0.625X3.000	304 BAR .625 X 3.00	11/20/2013	12.00	\$20.21	\$242.50
			Yes	f		
			11/20/2013			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$242.50

PO Total: \$3,513.71

PO Instructions: NO: PEC ST-621584
NO: PEC ST-621370

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO
PST# 6122-5207

Change Nbr: 2

Change Date: 11/8/2013